SECTION 1 - PRODUCT IDENTIFICATION

Trade name : EUCON WR 91 - BULK GALLONS
Product code : 24C 99

COMPANY : Euclid Chemical Company
19218 Redwood Road
Cleveland, OH  44110
Telephone : 1-800-321-7628
Emergency Phone: : U.S. only: 1-800-424-9300
International Users Call Collect: 1-703-527-3887

Product use : Admixture

SECTION 2 - HAZARDS IDENTIFICATION

Emergency Overview
Brown. Liquid. No serious effects anticipated under normal conditions of use. Leave area to breathe fresh air. Avoid further overexposure. If symptoms persist, get medical attention.

Acute Potential Health Effects/ Routes of Entry
Inhalation : No serious effects anticipated under normal conditions of use.
Eyes : Direct contact may cause mild irritation.
Ingestion : May cause gastrointestinal irritation, nausea, and vomiting.
Skin : May cause mild irritation.

Aggravated Medical Conditions
Pre-existing eye, skin and respiratory disorders may be aggravated by exposure.

Chronic Health Effects
Fillers are encapsulated and not expected to be released from product under normal conditions of use.

SECTION 3 - PRODUCT COMPOSITION

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>40.0 - 70.0</td>
</tr>
<tr>
<td>Calcium lignosulfonate</td>
<td>8061-52-7</td>
<td>15.0 - 40.0</td>
</tr>
<tr>
<td>Sodium lignosulfonate</td>
<td>8061-51-6</td>
<td>10.0 - 30.0</td>
</tr>
<tr>
<td>Sodium gluconate</td>
<td>527-07-1</td>
<td>3.0 - 7.0</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>1.0 - 5.0</td>
</tr>
</tbody>
</table>

SECTION 4 - FIRST AID MEASURES

Get immediate medical attention for any significant overexposure.

Inhalation : Leave area to breathe fresh air. Avoid further overexposure. If symptoms persist, get medical attention.
Material Safety Data Sheet

EUCON WR 91 - BULK GALLONS
Version 5.1
Print Date 01/21/2014

REVISION DATE: 08/06/2013

Eye contact: Flush with water for 15 minutes. If irritation persists, get medical attention.
Skin contact: Wash area of contact thoroughly with hand cleaner followed by soap and water. If irritation, rash or other disorders develop, get medical attention immediately.
Ingestion: Get medical attention. Do not induce vomiting.

Notes to physician: Not applicable.

SECTION 5 - FIRE FIGHTING MEASURES

Flash point: Not available.
Method: Not available.
Lower explosion limit: Not available.
Upper explosion limit: Not available.
Autoignition temperature: Not available.
Extinguishing media: This product is not expected to burn under normal conditions of use.
Hazardous combustion products: Carbon monoxide and carbon dioxide can form. Smoke, fumes.
Protective equipment for firefighters: Use accepted fire fighting techniques. Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA).
Fire and explosion conditions: This product not expected to ignite under normal conditions of use.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Stop flow. Contain spill. Keep out of water courses. Absorb spill in sand, earth or other suitable material. Transfer to appropriate container for disposal. Use appropriate protective equipment. Avoid contact with material.

SECTION 7 - HANDLING AND STORAGE

Handle in compliance with common hygienic practices. Clean hands thoroughly after handling. Keep from freezing. Do not use in confined or poorly ventilated areas. Prevent inhalation of vapor, ingestion, and contact with skin eyes and clothing. Keep container closed when not in use. Precautions also apply to emptied containers. Store in sealed containers in a dry, ventilated warehouse location above freezing.

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal protection equipment
Respiratory protection: Not required under normal conditions of use.
Hand protection: Use suitable impervious rubber or vinyl gloves and protective apparel to reduce exposure.
Eye protection: Wear appropriate eye protection. Wear chemical safety goggles and/or face shield to prevent eye contact. Do not wear contact lenses. Do not touch eyes with contaminated body parts or materials. Have eye washing facilities readily available.
Skin and body protection: Prevent contact with shoes and clothing. Use rubber apron and overshoes.
Protective measures : Other equipment not normally required. Use professional judgment in the selection, care, and use.

Engineering measures : Not required under normal conditions of use. Use local exhaust when the general ventilation is inadequate.

### Exposure Limits

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Regulation</th>
<th>Limit</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>ACGIH TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>ACGIH TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Form : Liquid
Color : Brown
Odor : Light
pH : 5.5 - 8.5
Vapour pressure : Not available.
Vapor density : Heavier than air
Melting point/range : Not available.
Freezing point : Not available.
Boiling point/range : Not available.
Water solubility : Soluble
Specific Gravity : 1.2065 +/- 0.0207
% Volatile Weight : 58.9 %

### SECTION 10 - REACTIVITY / STABILITY

Substances to avoid : Strong acids. Strong bases.
Stability : Stable
Hazardous polymerization : Will not occur.

### SECTION 11 - TOXICOLOGICAL INFORMATION

Sodium lignosulfonate, CAS-No.: 8061-51-6
- Acute oral toxicity (LD₅₀ oral) 40,000 mg/kg (Rat)

Triethanolamine, CAS-No.: 102-71-6
- Acute oral toxicity (LD₅₀ oral) 8,680 mg/kg (Rat) 8,000 mg/kg (Guinea pig)
- Acute dermal toxicity (LD₅₀ dermal) 20,000 mg/kg (Rabbit)
SECTION 12 - ECOLOGICAL INFORMATION

No Data Available

SECTION 13 - DISPOSAL CONSIDERATIONS


SECTION 14 - TRANSPORTATION / SHIPPING DATA

CFR / DOT:

Not Regulated

TDG:

Not Regulated

IMDG:

Not Regulated

SECTION 15 - REGULATORY INFORMATION

North American Inventories:
All components are listed or exempt from the TSCA inventory. This product or its components are listed on, or exempt from the Canadian Domestic Substances List.

U.S. Federal Regulations:
SARA 313 Components : None present or none present in regulated quantities.

SARA 311/312 Hazards : Acute Health Hazard

OSHA Hazardous Components :
- Triethanolamine 102-71-6
- Glutaraldehyde 111-30-8
- Triethanolamine 102-71-6
- Dimethylformocarbothialdine 533-74-4

OSHA Status: Considered hazardous based on the following criteria:

- Irritant

OSHA Flammability : Not Regulated
Material Safety Data Sheet

EUCON WR 91 - BULK GALLONS

Version 5.1  REVISION DATE: 08/06/2013  Print Date 01/21/2014

Regulatory VOC (less water and exempt solvent):
VOC Method 310

U.S. State Regulations:
MASS RTK Components: Triethanolamine 102-71-6

Penn RTK Components:
- Water 7732-18-5
- Calcium lignosulfonate 8061-52-7
- Sodium lignosulfonate 8061-51-6
- Sodium gluconate 527-07-1
- Triethanolamine 102-71-6

NJ RTK Components:
- Water 7732-18-5
- Calcium lignosulfonate 8061-52-7
- Sodium lignosulfonate 8061-51-6
- Sodium gluconate 527-07-1
- Triethanolamine 102-71-6

Components under California Proposition 65:
WARNING! Contains chemicals known to the State of California to cause cancer, birth defects and/or other reproductive harm

SECTION 16 - OTHER INFORMATION

HMIS Rating:

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Reactivity</th>
<th>PPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>0</td>
<td>0 = Minimum</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1 = Slight</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2 = Moderate</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>3 = Serious</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>4 = Severe</td>
</tr>
</tbody>
</table>

Further information:
For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.

Prepared by: Rich Mikol

Legend
ACGIH - American Conference of Governmental Hygienists
CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act
DOT - Department of Transportation
DSL - Domestic Substance List
EPA - Environmental Protection Agency
HMIS - Hazardous Materials Information System
IARC - International Agency for Research on Cancer
MSHA - Mine Safety Health Administration
NDSL - Non-Domestic Substance List
NIOSH - National Institute for Occupational Safety and Health
NTP - National Toxicology Program
PEL - Permissible Exposure Limit
RCRA - Resource Conservation and Recovery Act
RTK - Right To Know
SARA - Superfund Amendments and Reauthorization Act
STEL - Short Term Exposure Limit
TLV - Threshold Limit Value
TSCA - Toxic Substances Control Act
TWA - Time Weighted Average
V - Volume
VOC - Volatile Organic Compound
WHMIS - Workplace Hazardous Materials Information System